



The cutting edge
starlite[®]
industries inc.

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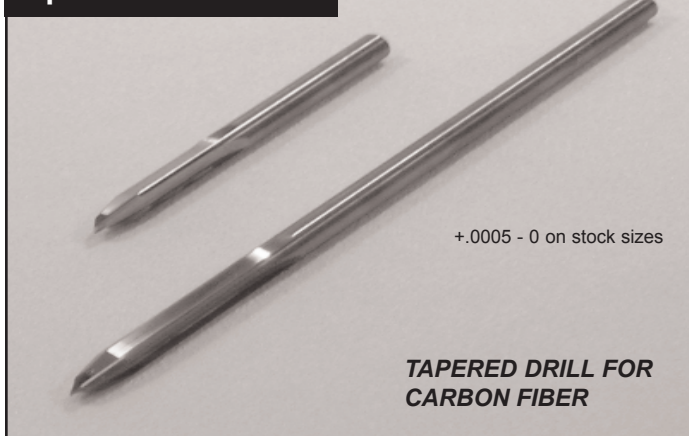
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Section Three

Solid Micrograin Carbide Drills

For use in FRP's, Carbon
Fiber, Carbon, Graphite,
Boron, Phenolics,
Fiberglass & Highly
Abrasive Ceramics

Tapered Drill Reamer



+ .0005 - 0 on stock sizes

**TAPERED DRILL FOR
CARBON FIBER**

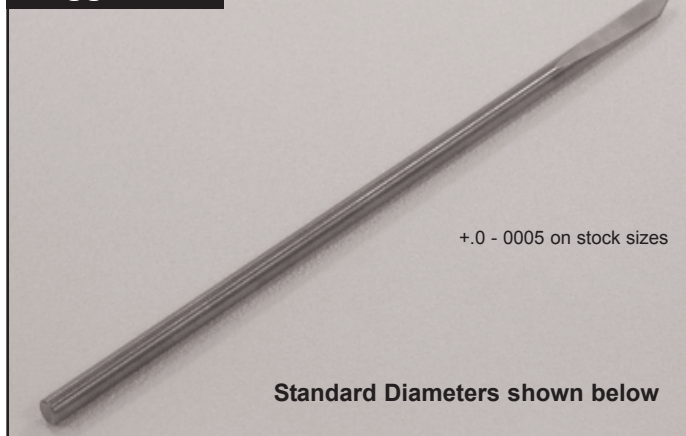
Excellent for small diameter holes in carbon fiber & fiberglass. This special drill is recommended for use in most laminated composites other than straight Kevlar. The drill reamer will produce very clean accurate holes in the most difficult composite materials. The only requirement is that the work piece be held solidly to eliminate vibration while being drilled. Not necessary to center drill.

Stock and Special diameters available. Stock shown below.

Part #	Description
309803	.0980 x 3" OAL
309804	.0980 x 4" OAL
309806	.0980 x 6" OAL
312503	.1250 x 3" OAL
312504	.1250 x 4" OAL
312506	.1250 x 6" OAL
312853	.1285 x 3" OAL
312854	.1285 x 4" OAL
312856	.1285 x 6" OAL
314063	.1406 x 3" OAL
314064	.1406 x 4" OAL
314066	.1406 x 6" OAL
315623	.1562 x 3" OAL
315624	.1562 x 4" OAL
315626	.1562 x 6" OAL
315903	.1590 x 3" OAL
315904	.1590 x 4" OAL
314906	.1590 x 6" OAL
316103	.1610 x 3" OAL
316104	.1610 x 4" OAL
316106	.1610 x 6" OAL
317193	.1719 x 3" OAL
317194	.1719 x 4" OAL
317196	.1719 x 6" OAL
318753	.1875 x 3" OAL
318754	.1875 x 4" OAL
318756	.1875 x 6" OAL
319103	.1910 x 3" OAL
319104	.1910 x 4" OAL
319106	.1910 x 6" OAL

Part #	Description
319353	.1935 x 3" OAL
319354	.1935 x 4" OAL
319356	.1935 x 6" OAL
319903	.1990 x 3" OAL
319904	.1990 x 4" OAL
319906	.1990 x 6" OAL
320103	.2010 x 3" OAL
320104	.2010 x 4" OAL
320106	.2010 x 6" OAL
320313	.2031 x 3" OAL
320314	.2031 x 4" OAL
320316	.2031 x 6" OAL
321883	.2188 x 3" OAL
321884	.2188 x 4" OAL
321886	.2188 x 6" OAL
322803	.2280 x 3" OAL
322804	.2280 x 4" OAL
322806	.2280 x 6" OAL
323403	.2340 x 3" OAL
323404	.2340 x 4" OAL
323406	.2340 x 6" OAL
323803	.2380 x 3" OAL
323804	.2380 x 4" OAL
323806	.2380 x 6" OAL
325003	.2500 x 3" OAL
325004	.2500 x 4" OAL
325006	.2500 x 6" OAL
325103	.2510 x 3" OAL
325104	.2510 x 4" OAL
325106	.2510 x 6" OAL

Dagger Drill



+ .0 - .0005 on stock sizes

Standard Diameters shown below

- No back-up material required
- No secondary ream operation required
- Drills holes within .0025 tolerance in a single operation
- Maximum heat dispersement while drilling.
- Can be re-ground repeatedly without rethinning the point.
- Can be reconditioned into shorter lengths and smaller diameters.
- Not necessary to center drill beforehand.
- OK for acrylics.

Special diameters available.

Part #	Description
609803	.0980 x 3" OAL
609804	.0980 x 4" OAL
609806	.0980 x 6" OAL
612503	.1250 x 3" OAL
612504	.1250 x 4" OAL
612506	.1250 x 6" OAL
612853	.1285 x 3" OAL
612854	.1285 x 4" OAL
612856	.1285 x 6" OAL
614063	.1406 x 3" OAL
614064	.1406 x 4" OAL
614066	.1406 x 6" OAL
615623	.1562 x 3" OAL
615624	.1562 x 4" OAL
615626	.1562 x 6" OAL
615903	.1590 x 3" OAL
615904	.1590 x 4" OAL
614906	.1590 x 6" OAL
616103	.1610 x 3" OAL
616104	.1610 x 4" OAL
616106	.1610 x 6" OAL
617193	.1719 x 3" OAL
617194	.1719 x 4" OAL
617196	.1719 x 6" OAL
618753	.1875 x 3" OAL
618754	.1875 x 4" OAL
618756	.1875 x 6" OAL
619103	.1910 x 3" OAL
619104	.1910 x 4" OAL
619106	.1910 x 6" OAL

Part #	Description
619353	.1935 x 3" OAL
619354	.1935 x 4" OAL
619356	.1935 x 6" OAL
619903	.1990 x 3" OAL
619904	.1990 x 4" OAL
619906	.1990 x 6" OAL
620103	.2010 x 3" OAL
620104	.2010 x 4" OAL
620106	.2010 x 6" OAL
620313	.2031 x 3" OAL
620314	.2031 x 4" OAL
620316	.2031 x 6" OAL
621883	.2188 x 3" OAL
621884	.2188 x 4" OAL
621886	.2188 x 6" OAL
622803	.2280 x 3" OAL
622804	.2280 x 4" OAL
622806	.2280 x 6" OAL
623403	.2340 x 3" OAL
623404	.2340 x 4" OAL
623406	.2340 x 6" OAL
623803	.2380 x 3" OAL
623804	.2380 x 4" OAL
623806	.2380 x 6" OAL
625003	.2500 x 3" OAL
625004	.2500 x 4" OAL
625006	.2500 x 6" OAL
625103	.2510 x 3" OAL
625104	.2510 x 4" OAL
625106	.2510 x 6" OAL